

DIN 69880 / ISO 10889 VDI 50

Static Toolholders DIN 69880 / ISO 10889

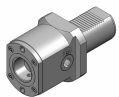


VDI 50

Coromant Capto® Program



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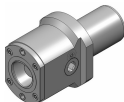
Face and ID clamping unit

C4	C4-RC2050-00065M
C5	C5-RC2050-00085M

Standard
Standard



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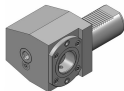
Face and ID clamping unit

C4	C4-LC2050-00065M
C5	C5-LC2050-00085M

Standard
Standard



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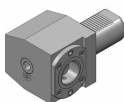
OD clamping unit (+30)

C5	C5-LC2050-53030M
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Standard



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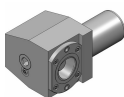
OD clamping unit (+40)

C5	C5-LC2050-53040M
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Standard



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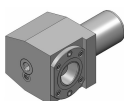
OD clamping unit (+30)

C5	C5-RC2050-53030M
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Standard



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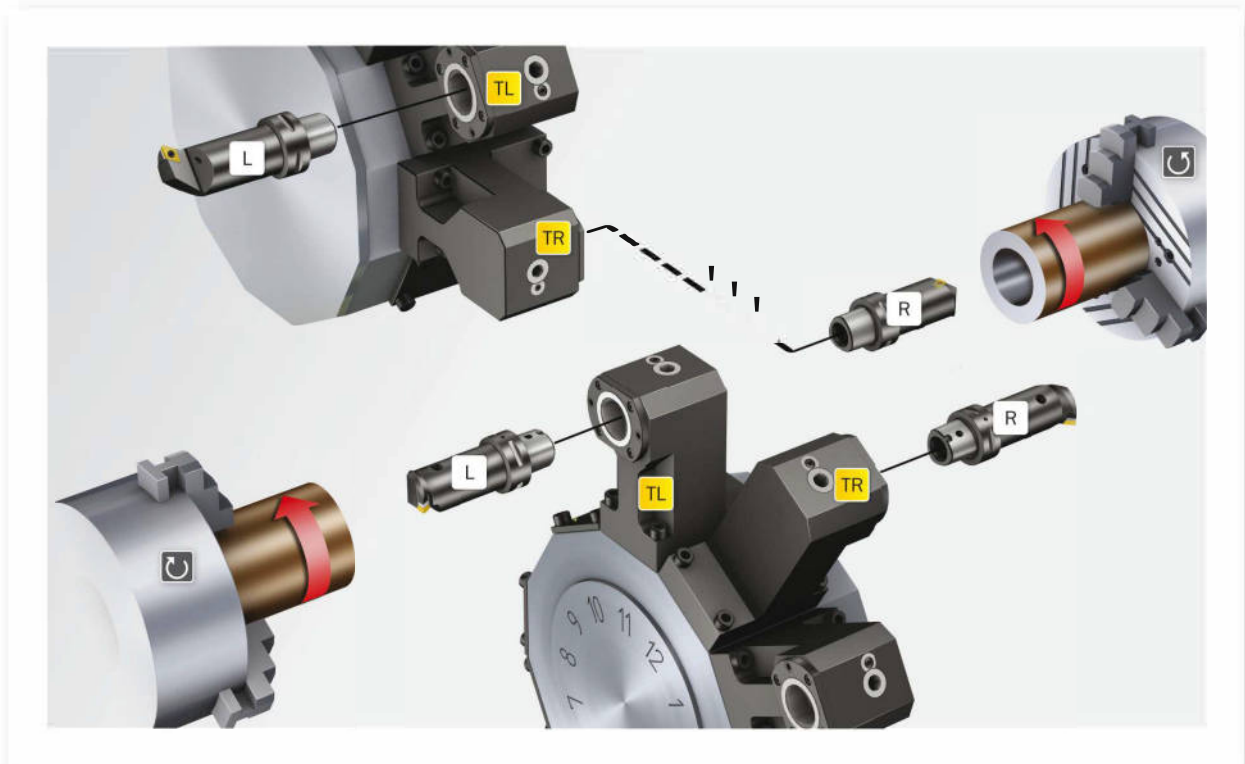
OD clamping unit (+40)

C5	C5-RC2050-53040M
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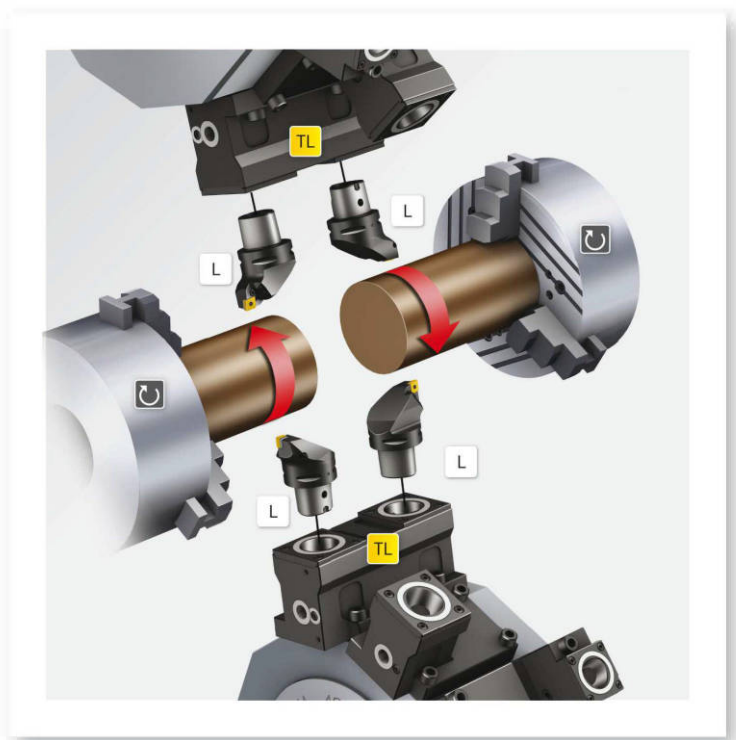
Standard

How to choose clamping unit

Internal setup



External setup

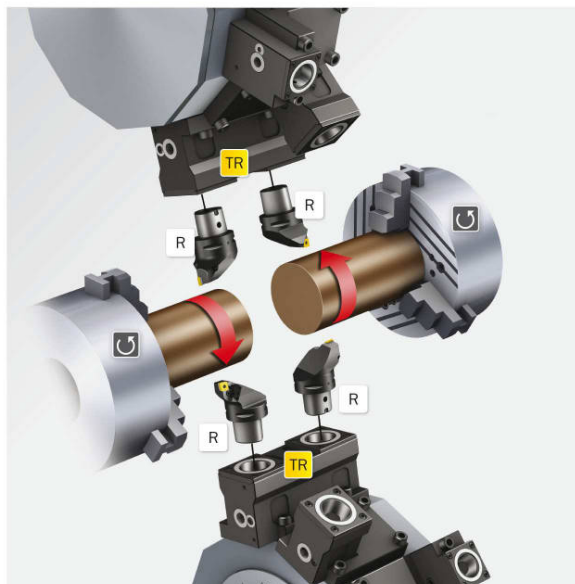


Internal setup

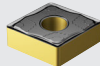
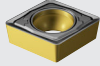
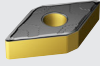
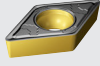
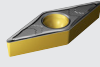


External setup

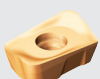
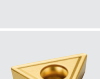
-  Right hand cutting unit
-  Left hand cutting unit
-  Right hand clamping unit
-  Left hand clamping unit
-  Clockwise spindle rotation (M04)
-  Counter-clockwise spindle rotation (M03)



Turning applications

Tool holder		Insert/Tool		Insert			
T-Max® P		>	CNMG				
CoroTurn® 107		>	CCMT				
T-Max® P		>	DNMG				
CoroTurn® 107		>	DCMT				
CoroTurn® 107		>	VBMT				
CoroThread® 266		>	266				
CoroTurn® SL		>	CoroTurn® 107		>	TCMT	
CoroTurn® 107							
CoroTurn® 107							
Silent Tools™		>	CoroTurn® 107		>	VBMT	
Drill adaptor		>	CoroDrill® 870		>	Exchangeable drill tip	
		└	CoroDrill® 881		>	Indexable drilling insert	
		└	EasyFix		>	Boring bars	
					└	Boring bars	
					└	Boring bars	

Rotating applications

Tool holder	Insert/Collet/Tool		Insert	
Coromant EH		> CoroMill® 316		
		> CoroMill® 390		> R390 
		> CoroMill® 490		> 490R 
		> CoroMill® 216		> R216 
		> CoroMill® 300		> R300 
		> CoroBore® 824		> CXS 
		> CoroBore® 825		> TCMT 
CoroChuck™ 930		> Cylindrical collet		> CoroMill® Plura 
				> CoroDrill® 860 
ER collet chuck		> ER collet		> CoroMill® Plura 
				> CoroDrill® 860 
CoroMill® 390		> R390	